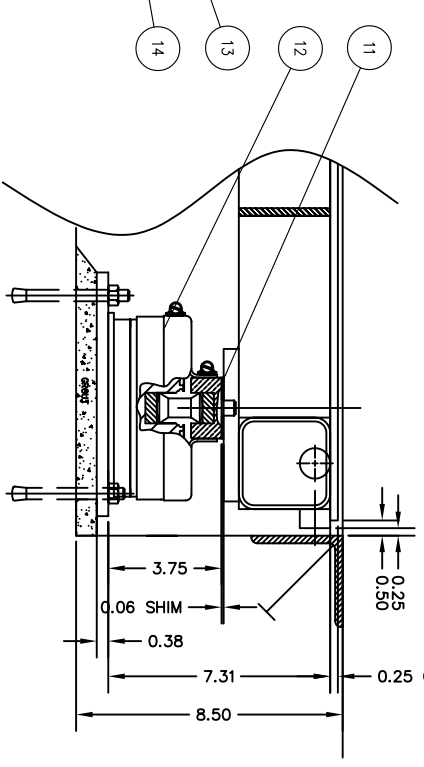
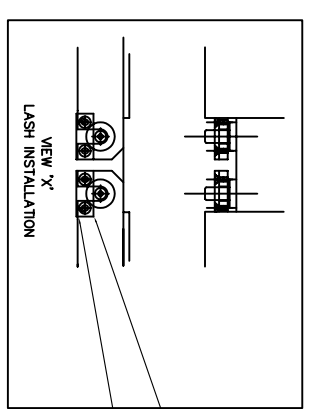
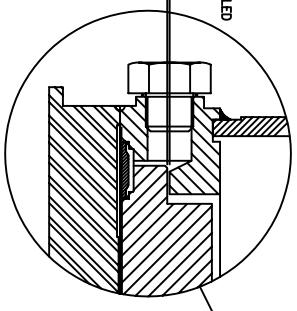


ITEM QTY	NAME	DRAWING NO.	GRADE	SHAPE	UNIT WT.	SIZE	VENDOR	WEIGHT
1	DECK LID	D-73902	SS 304		16.50	0.38 X 48.00 X 72.00		383.0
2	DECK FRAME	D-73801	SS 304					520.0
3	PIT ARRANGEMENT	D-73823	SS 304					
4	CLEWS	A-34541-3	SS 304			M10X1.5		
5	GAS SPRING	A-73066-5	SS 304					
6	QUICK RELEASE PIN	A-73067-3	SS 304			0.38 DIA.		
7	SPACER BAR	B-36246-1	SS 304		16.50	0.38 X 4.00 X 48.00		22.0
8	CLAMP	A-34653-1	SS 304			0.375-16 UNC X 1.00		
9	12 HHCS	A-73699-3	SS 304					
10	12 WASHER	A-70329	SS 304					
11	8 SHIM	D-36508	SS 304		39.00			
12	4 LOAD CELL	A-35557	SS 304					156.0
13	4 LASH							
14	8 FHSS							
15	2 EYE BOLT	A-73698-5	CS			0.250-20 UNC - 0.50		
TOTAL WT:							1082	

- AS REQUIRED
1. GAGE LOAD CELLS WITH SCALE INSTALLED
  2. REMOVE NYLON SCREW
  3. FILL LOAD CELL WITH FLUID TO A GAGING OFF: 0.025 - 0.030 (GAP CLOSERS WHEN FILLING WITH FLUID)



- NOTES:
1. INSTALL LOAD CELL ONTO BASE PLATES SUCH THAT FITTINGS ARE ACCESSIBLE FOR PURGING AND MAINTENANCE.
  2. RUN 1/8 OD TUBING ON PIT WALL OR PIT FLOOR IN 1/2 INCH CONDUIT.
  3. PLACE SCALE AND CHECK FOR EVEN GAP ALL AROUND.
  4. IF GAP IS NOT EVEN, LOOSEN CLAMPS AND RELOCATE LOAD CELL.

REVISION	DATE	BY	ALL SHARP CORNERS AND EDGES TO BE BROKEN	EMERY WINSLOW SCALE COMPANY
1	2-13-20	BMW	TOLERANCES UNLESS SPECIFIED ARE AS FOLLOWS: FRACTIONS DECIMALS MILLIMETERS	STERLING, CT USA
2	3-28-20	BMW	MACHINING DIMENSIONS ARE IN INCHES	TERRE HAUTE, IN
3	9/18/2011	BMW	FABRICATION	
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SCALE	FIRST USED ON	DRAWING NO.	REV.	
D-73800	D-73800			